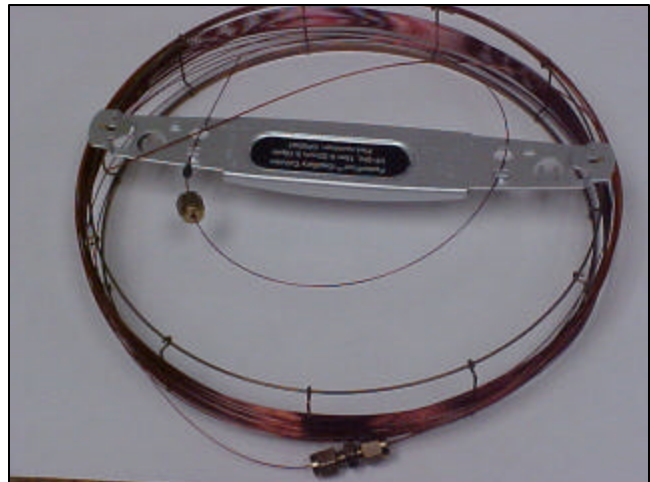
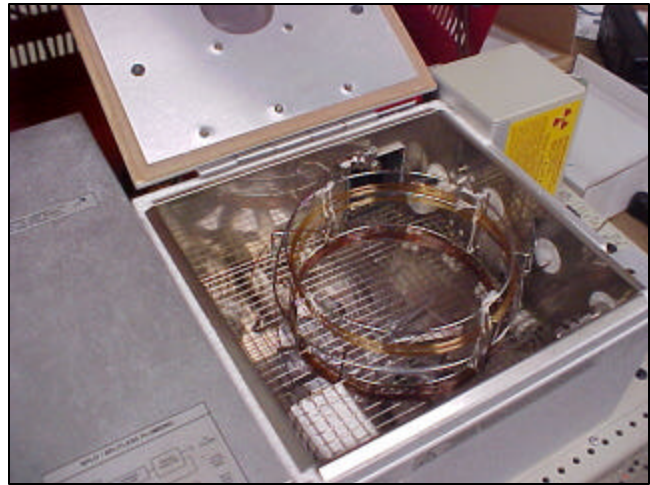


Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Install a capillary column in the oven of the SRI GC. The ASTM method suggests a 12 meter .32mm id narrow-bore column coupled with a 2.5 meter guard column but permits the use of any column which exhibits acceptable resolution of the glyceride analytes. For ease of use, SRI prefers a 15 meter fused silica lined metal capillary column commonly called a wide-bore MXT column. The ideal column has a thin film (.1-.25 microns thick) and a temperature rating of 380C or higher)

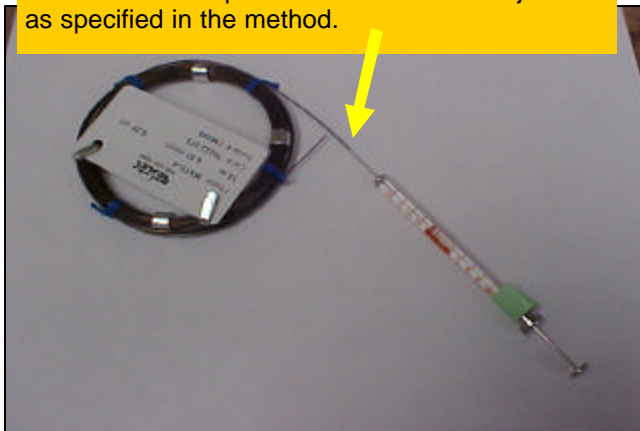
This type of column is **unbreakable** (unlike plain fused silica columns) and allows the injection syringe to deposit the sample directly into the bore of the column itself. This is important because heated or split/ splitless injectors can discriminate against high boiling analytes like triglycerides. The ASTM 6584 method specifies cool-on-column injection like that found as standard equipment on all SRI gas chromatographs to avoid boiling point discrimination.



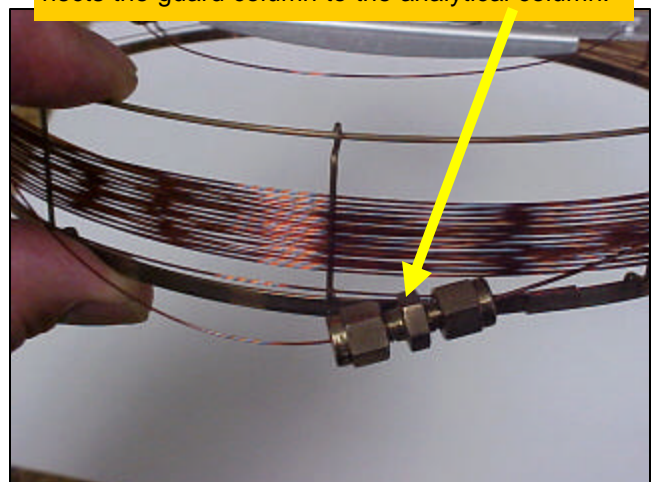
Restek fused silica lined stainless steel MXT 5 .53mm id capillary column coiled to 3.5 inches



The 26 ga. Syringe needle fits inside the .53mm column to accomplish a cool on-column injection as specified in the method.



Chrompack HT5 .32mm id fused silica coupled with 2.5 meter .53mm id guard column. A 1/16" stainless steel union with graphite ferrules connects the guard column to the analytical column.



Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Connect carrier gas, hydrogen and air to the GC. Helium is recommended as carrier gas, while the hydrogen and air are required for the FID (flame ionization detector) which is used to detect the sample molecules.



You can also use the optional SRI H2-40 hydrogen generator and “whisper quiet” built-in air compressor to provide all necessary gases without bulky gas cylinders

Note: Some pre-made calibration standards (Supelco 44918-U) are 10 times less concentrated, but the instructions specify adding 10 times more volume resulting in the same mass injected.

Prepare your calibration standards. You will need glycerin (500ppm), butanetriol (1000ppm), monoolien (10000ppm), tricaprin (8000ppm), diolien (5000ppm) and triolien (5000ppm) each dissolved in pyridine. You can buy these starting materials(stock solutions) from Supelco(part# 44898-U), Restek, or other sources. You will also need a derivitization reagent called MSTFA and Heptane (a common solvent).

The ASTM 6584 method specifies that for the highest calibration level (level 5), 100ul of each material (in pyridine) is added to a 10 ml vial along with 100ul of MSTFA. Allow 20 minutes for the reaction to occur, then add heptane to bring the final volume to 8ml.

The ASTM 6584 method describes making the calibration standards at 5 different levels, so the level 1 calibration standard is prepared using 10ul of each starting material instead of 100ul, but the procedure is otherwise the same.



You will need the starting materials plus MSTFA and Heptane. Some pyridine is also handy to have on hand.

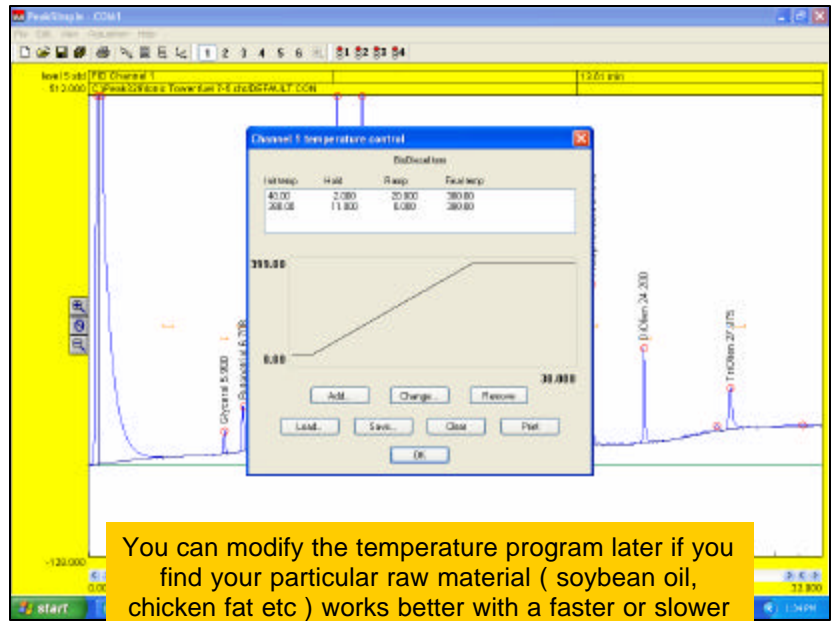


A 100ul syringe is helpful for making the dilutions along with vials, and pipets.

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

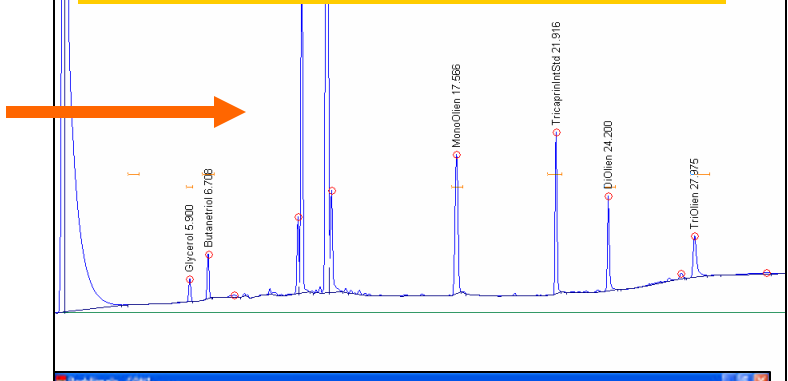
Set up a temperature program in the PeakSimple software (which comes free with every SRI GC) starting at 40 degrees, holding there for 2 minutes, then ramping at 20 degrees per minutes to 380 degrees, and holding there for 11 minutes. The ASTM 6584 method does not specifically recommend a temperature program so long as the peaks are well separated from each other and from any interfering peaks.

Inject each of the 5 calibration standards, saving the data file under a unique name each time (level1cal.chr, level2 cal.chr etc).

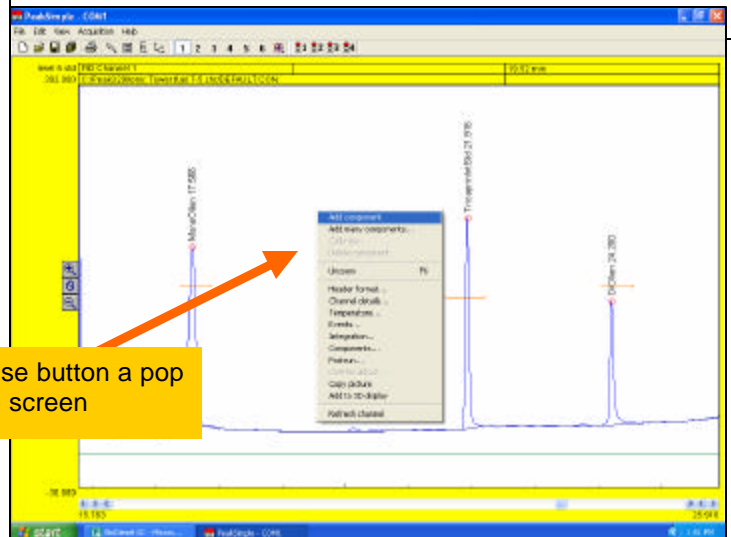


You can modify the temperature program later if you find your particular raw material (soybean oil, chicken fat etc) works better with a faster or slower ramp rate.

A typical level 5 calibration is shown to the right.



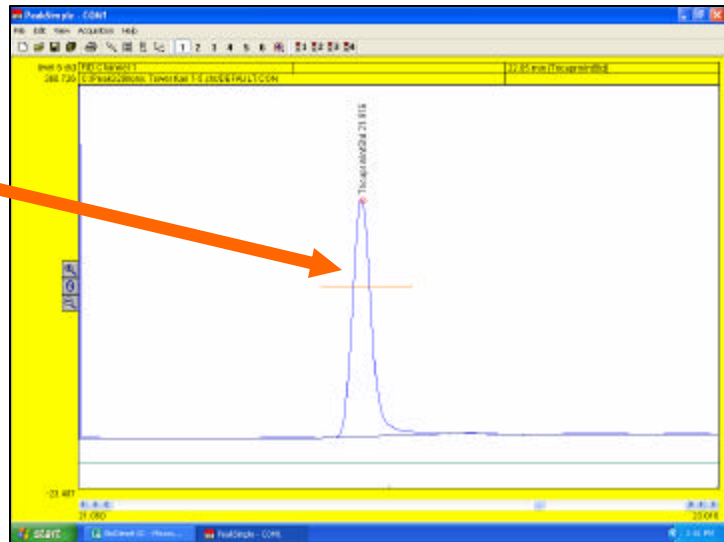
Create a retention window for each of the 6 peaks by pointing to the peak with your mouse, clicking on the right hand mouse button and then left clicking on “add component”



When you click the right hand mouse button a pop up window appears on the screen

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Adjust the retention window (the red horizontal line which appears) so that it is centered on the peak. Adjust the width of the retention window so it is just a little wider than the peak. Grab the middle of the H-bar with your mouse to move the window side to side, or grab the vertical ends to narrow or widen the window.



Double click on the retention window or right click then select Edit Component. This brings up the Component Details screen shown at right.

Give each peak a different peak number.

Fill in the peak's name.

For the tricaprin and butanetriol internal standard peaks **ONLY**, enter the concentration in the stock solution. This is how PeakSimple knows the concentration of the internal standards.

Enter the units you prefer to calibrate in (ppm or percent). *Note: one million ppm=100%, 100,000ppm=10%, 10,000ppm=1%, 1000ppm=.1%, 100ppm=.01%, 10ppm=.001%, 1ppm=.0001%.*

Select the largest peak only radio button so PeakSimple finds the largest peak in the window as tricaprin, not a small noise peak

Component details

Peak number: 4

Peak name: TricaprinIntStd

Start: 21.59 End: 22.20 Expected: 0.00

Internal standard: 8000.001 Units: ppm

Internal standard peak: 0 Ref peak: 0

In case of multiple peaks

- Show each peak separately
- Show first peak only
- Show last peak only
- Show largest peak only
- Show total of all peaks

Measure peak

- Area
- Height

Alarms...

Multiplication factor: 0.000 Calculate area as time-slice

OK Cancel

Don't fill in any of the other fields in this screen at this time

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Do the same thing for the other internal standard peak, Butanetriol.

Make sure to use a different peak number.

Enter the concentration in the stock solution (1000ppm)

Then do the same thing for the 4 remaining peaks, Glycerin (the free glycerin), mono-lien, diolien and triolien.

Use a different number for each peak.

Glycerol is the same thing as glycerin, you can use either name.

Do **NOT** enter a number in the Internal Standard box, because this peak is **NOT** an internal standard peak.

Enter the peak number of the Butanetriol internal standard. This is how PeakSimple knows to use Butanetriol as the internal standard for Glycerol.

Do the same thing for the monolien, diolien and triolien peaks EXCEPT use the peak number of tricaprin since tricaprin is the internal standard for mono, di and triolien.

Component details

Peak number: 2

Peak name: Butanetriol

Start: 6.49 End: 6.99 Expected: 0.00

Internal standard: 1000.00 Units: ppm

Internal standard peak: 0 Ref peak: 0

In case of multiple peaks

Show each peak separately

Show first peak only

Show last peak only

Show largest peak only

Show total of all peaks

Measure peak

Area

Height

Alarms...

Multiplication factor: 0.000 Calculate area as time-slice

OK Cancel

Component details

Peak number: 1

Peak name: Glycerol

Start: 5.77 End: 6.06 Expected: 0.00

Internal standard: 0.000 Units: ppm

Internal standard peak: 2 Ref peak: 0

In case of multiple peaks

Show each peak separately

Show first peak only

Show last peak only

Show largest peak only

Show total of all peaks

Measure peak

Area

Height

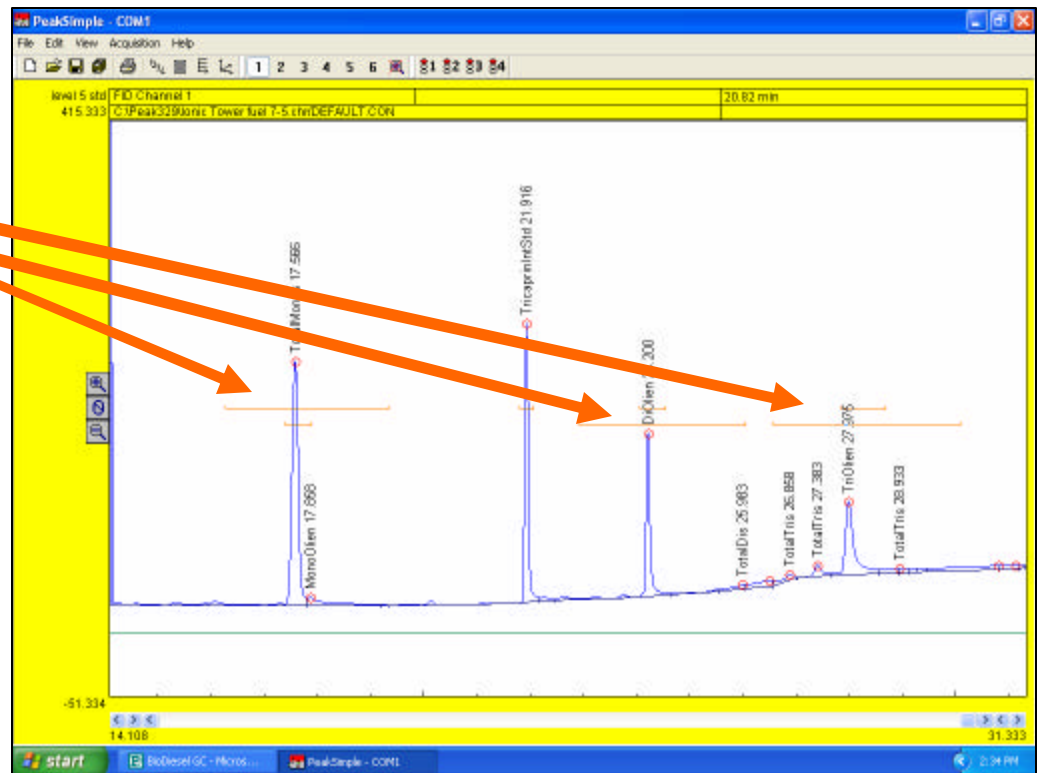
Alarms...

Multiplication factor: 0.000 Calculate area as time-slice

OK Cancel

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Create three additional retention windows called Total MonoGlycerides, Total DiGlycerides, and Total Triglycerides. These windows should be wider than the monoolein, diolein and triolein and should overlap the individual calibration compounds. The function of the Total Mono, Di and Tri windows will be to sum up all the mono, di and tri glycerides to arrive at an answer for total bound glycerin.



Enter the peak number for tricaprin since we are still using tricaprin as the internal standard for the Total windows.

Select the radio button labeled Show total of all peaks.

Enter the factor specified in the ASTM 6584 method. Monoglycerides=.2591
 Diglycerides=.1488 Triglycerides=.1044
 This factor accounts for the percentage of the molecule which is bound glycerin.

Component details

Peak number:

Peak name:

Start: End: Expected:

Internal standard: Units:

Internal standard peak: Ref peak:

In case of multiple peaks

Show each peak separately

Show first peak only

Show last peak only

Show largest peak only

Show total of all peaks

Measure peak

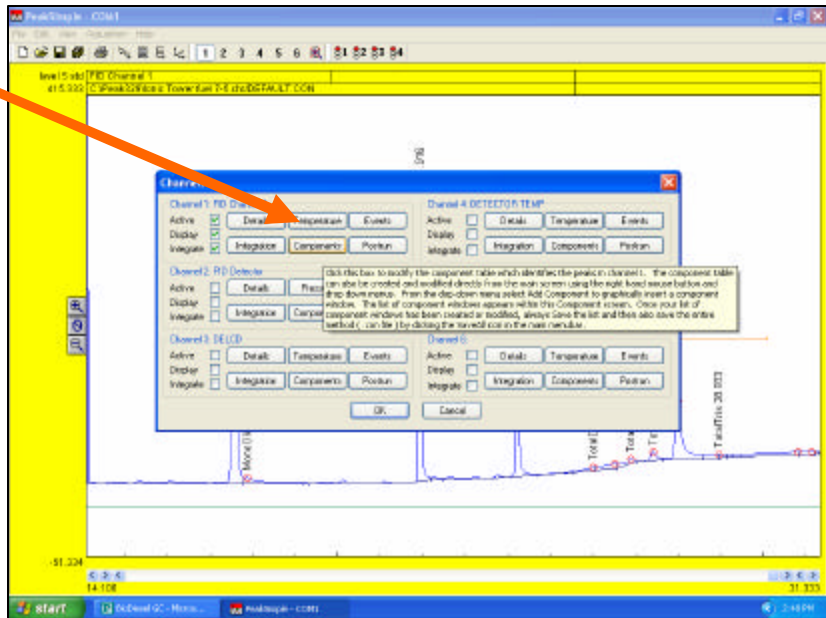
Area

Height

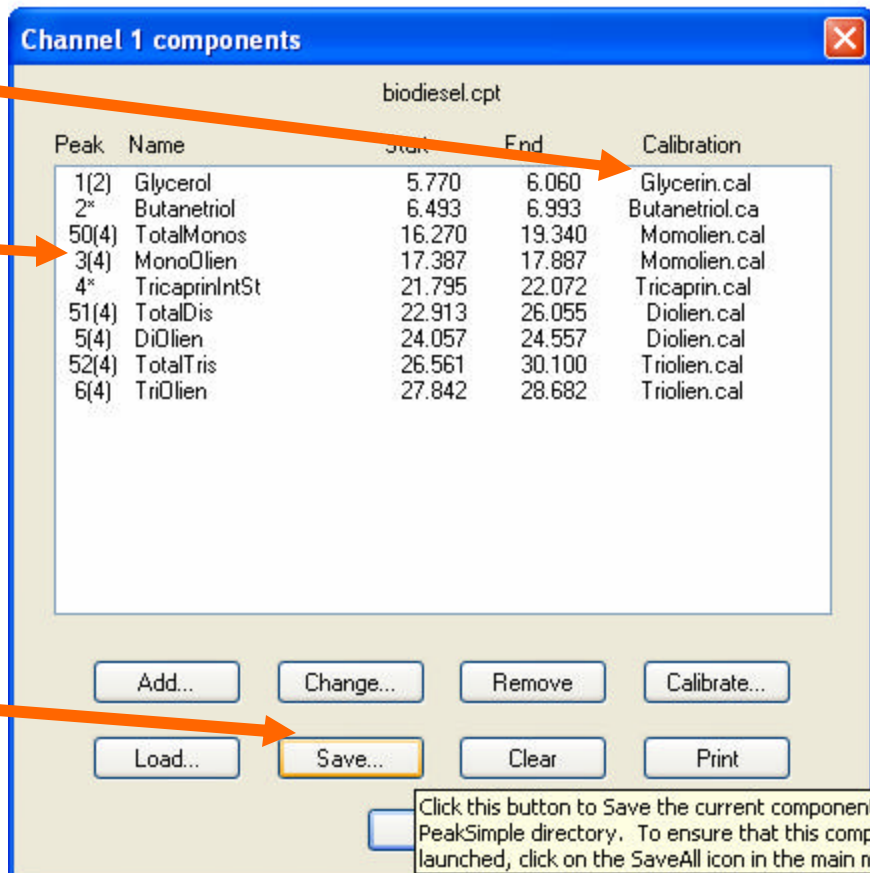
Multiplication factor: Calculate area as time-slice

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Navigate to the Component screen for Channel 1.



The Component screen should look like the one to the right except that the names of the calibration curves for each component will not yet have been entered.



Notice that the peak number is followed by a number in parentheses.

The number in parentheses indicates which peak is the internal standard. So Monolien which is peak#3 uses tricaprin (peak#4) as its internal standard. Glycerol which is peak#1 uses butanetriol (peak#2) as its internal standard.

Save the Component table so you don't have to enter this information over again.

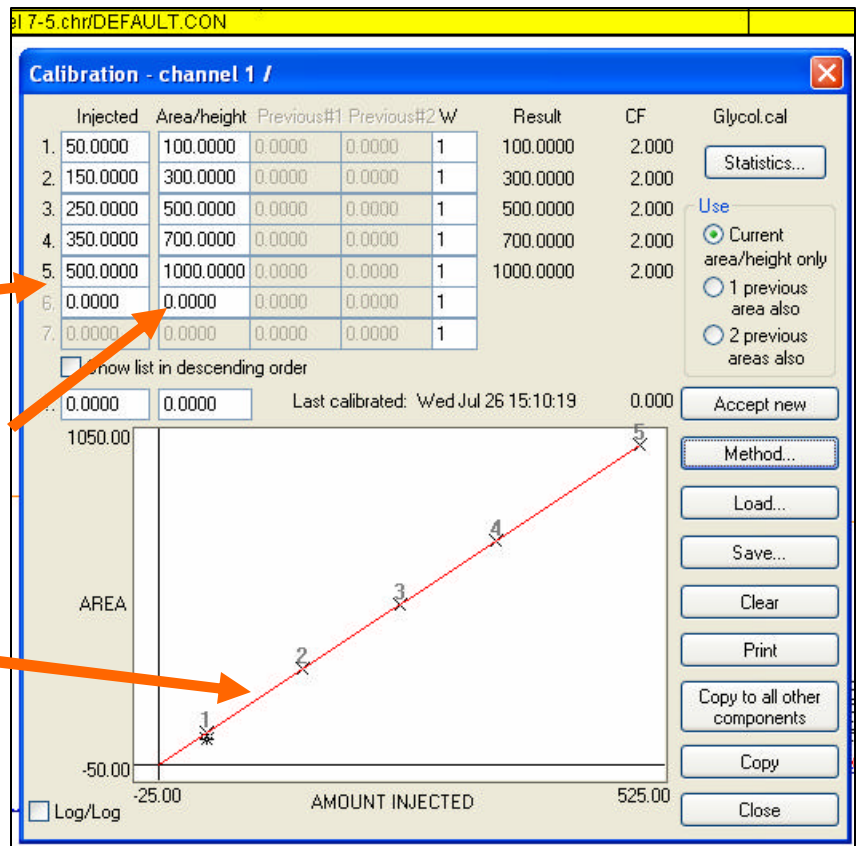
Click this button to Save the current component PeakSimple directory. To ensure that this comp launched, click on the SaveAll icon in the main r

Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

For Glycerin, the 5 point curve corresponds to 50, 150, 250, 350 and 500ppm injected. Enter these numbers in the Injected column of the spreadsheet .

In the Area/Height column enter the area reported for the Glycerin peak for each of the five levels. Take this data from the printout for each of the calibration runs previously performed.

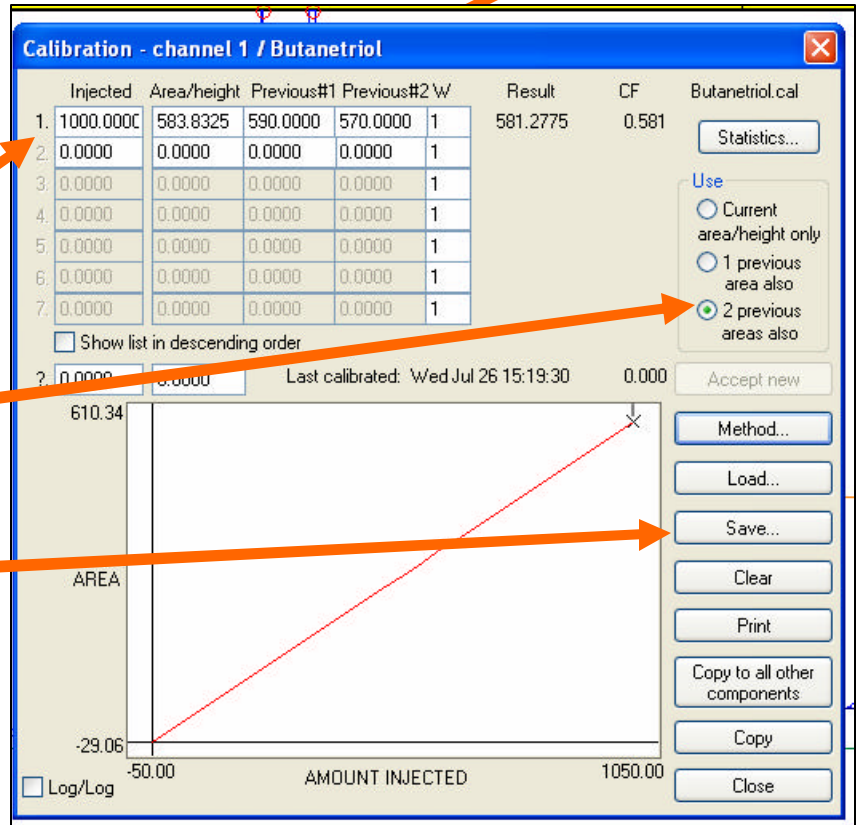
This should result in a relatively straight line calibration curve using a single line best fit .



The Butanetriol curve is only a single point since the Butanetriol internal standard is always present at the same amount (1000ppm) regardless of whether you inject a level 1,2,3,4,5 standard or the unknown Biodiesel itself.

You can average up to 3 injections by clicking the "use 2 previous areas also" button.

Don't forget to save the curves using a unique name for each one



Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Once all the peaks are calibrated, the component table should look like the one to the right. Notice that the Total Mono, Total Di, and Total Tri components use the same calibration curves as the individual Mono, Di and Triolien peaks. This makes sense because these compounds are chosen in the ASTM 6584 method to be representative of the range of glyceride compounds which may be found in actual samples.

Channel 1 components

biodiesel.cpt

Peak	Name	Start	End	Calibration
1(2)	Glycerol	5.770	6.060	Glycerin.cal
2*	Butanetriol	6.493	6.993	Butanetriol.ca
50(4)	TotalMonos	16.270	19.340	Momolien.cal
3(4)	MonoOlien	17.387	17.887	Momolien.cal
4*	TricaprinIntStd	21.795	22.072	Tricaprin.cal
51(4)	TotalDis	22.513	26.055	Diolien.cal
5(4)	DiOlien	24.057	24.557	Diolien.cal
0		26.691	27.191	Glycol.cal
52(4)	TotalTris	27.419	30.100	Triolien.cal
6(4)	TriOlien	27.842	28.682	Triolien.cal

Buttons: Add... Change... Remove Calibrate... Load... Save... Clear Print

Click this button to Clear (erase) the current component table. If this component table was previously saved, it will be restored.

Navigate to the Results screen and verify that the results look like the screen to the right. (for a level 5 calibration standard) Notice that the internal standard result for the Total Mono, Di and Tri is adjusted by the factor (.2591, .1488 and .1044 respectively)

Results

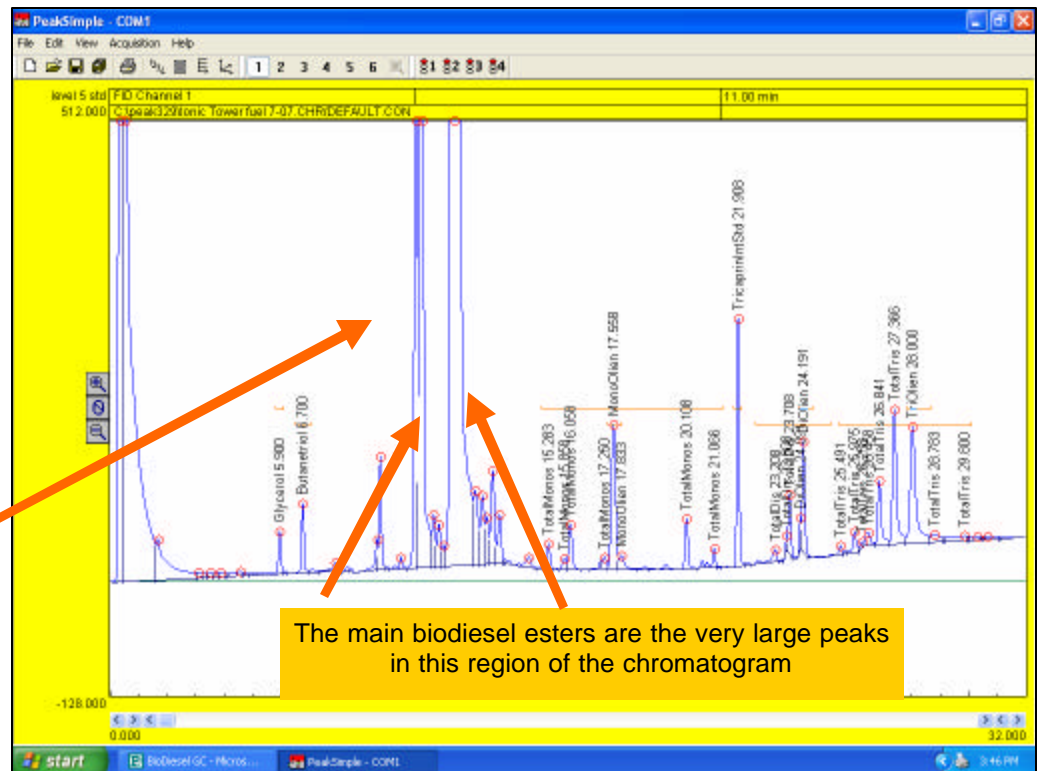
Component	Retention	Area	External	Internal	Units	Width 50%
Glycerol	5.900	579.3100	500.0000	500.0000	ppm	5.1
Butanetriol	6.708	583.8325	1000.0000	1000.0000	ppm	4.1
TotalMonos	17.566	1631.6295	10000.0000	2591.0000	ppm	7.1
MonoOlien	17.566	1496.0330	10000.0000	10000.0000	ppm	4.1
TricaprinIntStd	21.916	930.6765	8000.0000	8000.0000	ppm	4.1
DiOlien	24.200	618.2795	5000.0000	5000.0000	ppm	4.1
TotalDis	25.983	681.8742	5000.0000	744.0000	ppm	365.1
TriOlien	27.975	677.5303	5000.0000	5000.0000	ppm	8.1
TotalTris	28.933	754.1382	5000.0000	522.0000	ppm	247.1

Channel: 1 Update Save... Integration... Format...
 Recognized peaks only
 Undetected components also
 Close Calibrate... Calibrate all... Copy
 Copy results log Clear results log Show results log... Add to results log

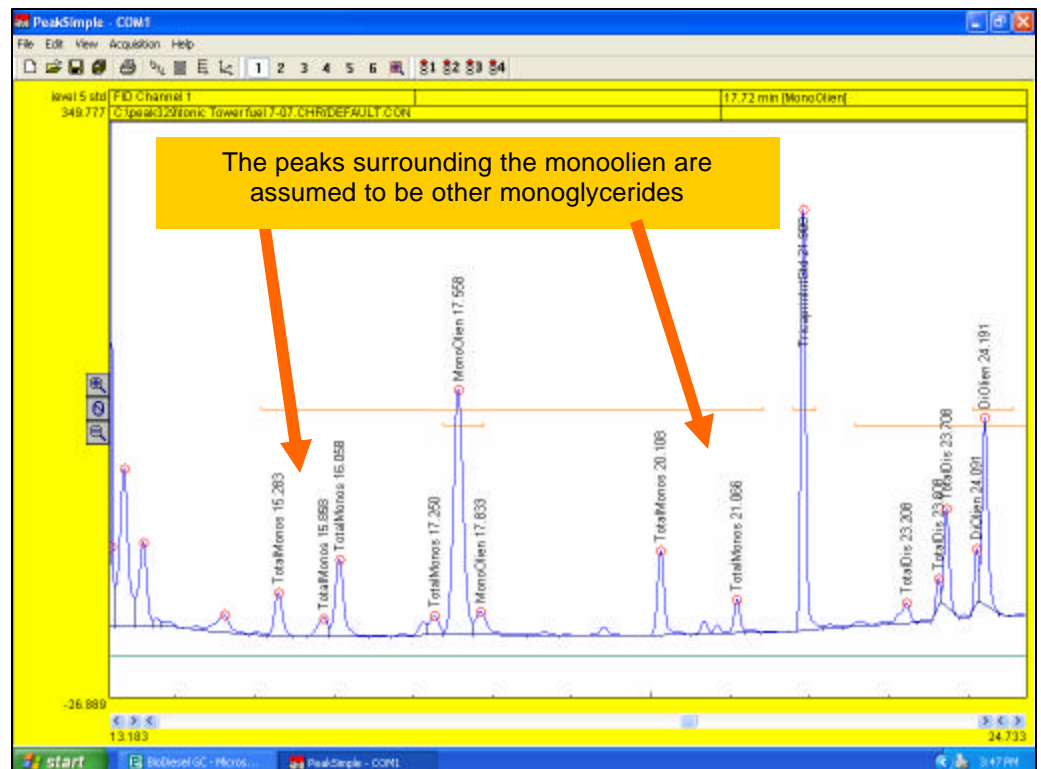
Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

Now that the system is calibrated, prepare an actual BioDiesel sample by placing 100ul of BioDiesel, 100ul of Tricaprin in pyridine, 100ul of Butanetriol in pyridine, and 100ul of MSTFA in a vial. Allow 20 minutes for the reaction then dilute to 8ml with heptane.

Inject 1ul to generate a chromatogram similar to the one at the right



Zoom in to the region surrounding the mono, di and triolien. Stretch the total mono, di and tri component window so it includes the small peaks surrounding the monoolien, diolien and triolien. The ASTM 6584 method does not precisely define which peaks to include or exclude, so there is some judgement required on the part of the operator.



Performing ASTM 6584 free and total glycerin in BioDiesel using an SRI Gas Chromatograph and PeakSimple software

The Results screen now displays the calculated results for the Bio-diesel sample. The result for Glycerol is the free glycerin and the sum of the Total Mono, Total Di and Total Tris are the bound glycerin.

Component	Retention	Area	External	Internal	Units	Width 50%
Glycerol	5.900	217.1280	187.4023	294.3225	ppm	4.5
Butanetriol	6.700	371.7403	636.7241	1000.0000	ppm	4.5
TotalMonos	15.283	2694.7415	16515.6459	3565.3478	ppm	6.5
MonoOlien	17.558	1360.4480	9093.7031	7579.6184	ppm	8.5
TricaprinIntStd	21.908	1116.5860	9598.0590	8000.0000	ppm	4.5
TotalDis	23.208	1157.9355	8490.8288	1054.4911	ppm	7.5
DiOlien	24.191	586.3480	4741.7713	3952.2752	ppm	4.5
TotalTris	25.491	4300.5072	28512.7246	2481.1087	ppm	5.5
TriOlien	28.000	1618.0280	11940.6329	9952.5397	ppm	10.0
		13423.4625	89717.4921	37879.7033		

Channel: 1

Recognized peaks only
 Undetected components also

Buttons: Update, Save..., Integration..., Format..., Close, Calibrate..., Calibrate all..., Copy, Copy results log, Clear results log, Show results log..., Add to results log

Click the Copy button, then Paste the Results into Excel for further calculations or to produce a report for your client

Component	Retention	Area	External	Internal	Units	Width 50%	Area%	%S
1. Glycerol	5.9	217.128	187.4023	294.3225	ppm	4.5	1	
3. Butanetriol	6.7	371.7403	636.7241	1000	ppm	4.5	1	
4. TotalMono	15.283	2694.742	16515.65	3565.348	ppm	6.5	1.18	
5. MonoOlien	17.558	1360.448	9093.703	7579.618	ppm	8.5	1.07	
6. TricaprinInt	21.908	1116.586	9598.059	8000	ppm	4	1	
7. TotalDi	23.208	1157.936	8490.829	1054.491	ppm	7.5	0.6	
8. DiOlien	24.191	586.348	4741.771	3952.275	ppm	4.5	0.69	
9. TotalTri	25.491	4300.507	28512.72	2481.109	ppm	5.5	64.83	
10. TriOlien	28	1618.028	11940.63	9952.54	ppm	10	2.19	